







# Quality People. Quality Products.



Welcome to Haas Door, a family owned and operated company since 1954. We value our customers and manufacture our garage doors with the highest quality workmanship and raw materials.

Our method is simple. We hire quality people driven to produce quality products. We call ourselves "The Haas Door Family" and that's the way we operate.

Quality people. Quality products

As you read forward, allow us to open a door to endless possibilities for you!

haasdoor.com



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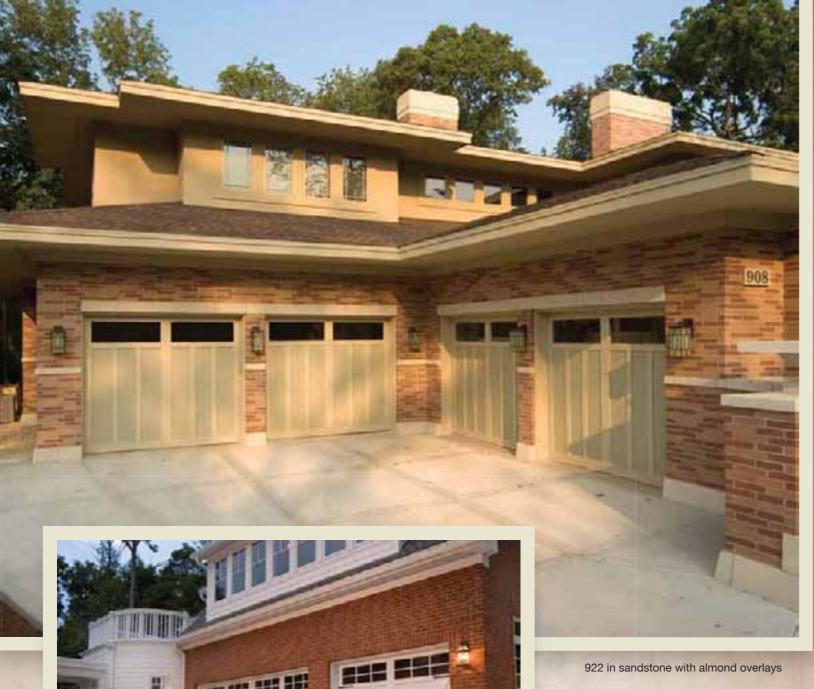
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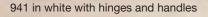
# Timeless Beauty.

There are some things that never go out of style. They are timeless; they are classic. That is what Haas Door had in mind when we designed our American Tradition Series<sup>™</sup> garage doors. Imagine the beauty of the 1800's carriage house, the tall rooflines, warm gaslights, and the elegant handcrafted wooden doors detailed with wrought iron hardware. At Haas Door we have taken all the elegance of the original wooden carriage house door and translated it into a beautifully wood grained embossed door. The heart of the American Tradition Series $^{\text{\tiny TM}}$ has 2Ist century materials. Combined with modern technology, you have a beautiful garage door that provides a stronger barrier to the elements than wood. There is beauty, versatility and quality in the products we produce at Haas Door.





922 in sandstone with almond overlays



942 in sandstone with white overlays



Enjoy the handcrafted quality and rich traditional carriage house style without the maintenance of wood. The American Tradition Series™ doors contain CFC free polyurethane insulation with a calculated R value of 13.45. They are available in four base colors: white, almond, gray, and sandstone. The overlay boards are painted white as standard. They are also available painted in the four base colors, with an option to mix and match. (example: almond boards on a sandstone door).

## Base Color Options

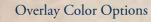


Polar White

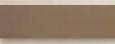








Polar White





## Decorative Hardware



Hinges (optional)

# Top section design styles Frosted glass is available in all styles. $\frac{1}{8} \text{ Frosted glass is available in all styles.}$





Glazed 6 pane

Solid

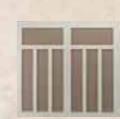
Single doors



920 Plain (930 Arch)



921 Plain (931 Arch)





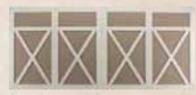
941 Plain (951 Arch)



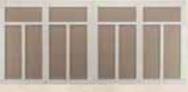
942 Plain (952 Arch)

### Double doors





940 Plain (950 Arch)



921 Plain (931 Arch)



941 Plain (951 Arch)



922 Plain (932 Arch)



942 Plain (952 Arch)



# Contemporary Style.

your home.

Manufactured with rust and corrosion free commercial grade aluminum, each

## Built to Last.

The 2000 Series residential garage doors are not just beautiful, but are among the most energy efficient doors in the market, featuring a calculated R-value of 17.66. The 2000 Series doors are 2 inches thick, manufactured with heavy gauge galvanized steel that incorporates the look of embossed wood grain, and filled with dense CFC free polyurethane foam insulation.

A full line of panel styles and window options are also available. Quality, service, and pride in workmanship are what make Haas doors the best value available on the market. So much so, that each door is backed by a Lifetime Limited Warranty. Imagine the curb appeal our 2000 Series doors will add to your home! For more information, please visit our website at: www.haasdoor.com





All colors but Oak and Cherry

Window Options: p 21-23

2012 V-Groove All colors



2060 Carriage House Panel Window Options: p 23 (bottom) Window Options: p 23 (top)



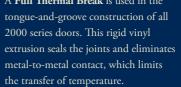
2070 Ranch Panel Window Options: p 21



2080 Raised Panel All colors Window Options: p 22



2090 Sculptured Raised Panel Window Options: p 22





2010 Flush

# 780 in sandstone 780 in sandstone with cathedral windows



# Instant Curb Appeal.

The 700 Series Residential Garage Doors from Haas are made with heavy gauge galvanized steel and embossed with a deep wood grain. Combined with 1 3/4" thick, CFC free polyurethane, the 700 series is engineered for maximum energy efficiency and years of maintenance free use. A full range of color and window options, plus Limited Lifetime Warranty make the 700 series the ideal choice to add beauty and please visit our website at: www.haasdoor.com





Window Options: p 20-23

712 V-Groove 760 Carriage House Panel

Window Options: p 23 (bottom) Window Options: p 23 (top)

All colors



770 Ranch Panel All colors Window Options: p 20-21



780 Raised Panel All colors Window Options: p 20 & 22



790 Sculptured Raised Panel Window Options: p 20 & 22



780 in white

# The Beauty of Wood Without the Maintenance.

The Haas Door Wood Collection doors are available in a rich oak or cherry baked on custom finish that gives you the exact appearance of real wood. They are crafted from 26 gauge, galvanized steel, and available on our 600, 700, and 2000 series residential doors. All of this beauty comes without the maintenance of wood or fiberglass, and is covered by our Limited Lifetime Warranty. With the Haas Door Wood Collection no one will know the difference unless you tell them.





# Make a Statement.

The 600 Series combines the look of deep embossed wood grain with the strength and durability of heavy gauge galvanized steel for years of virtually maintenance free use without the worry of warping, cracking, or rotting. This series provides maximum energy efficiency with 1 3/8" thick, CFC free, polyurethane insulation that provides more than five times the insulating value of wood. Backed by a Limited Lifetime Warranty, the 600 Series is ideal in all climates and offers a full range of color and window options. Adding beauty and value to your home has never been

so easy!







610 Flush All colors but oak and cherry Window Options: p 20-23



612 V-Groove All colors Window Options: p 23 (bottom) Window Options: p 23 (top)



660 Carriage House Panel All colors



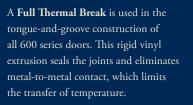
670 Ranch Panel All colors Window Options: p 20 & 21



680 Raised Panel All colors Window Options: p 20 & 22



690 Sculptured Raised Panel All colors Window Options: p 20 & 22



# Superior Craftsmanship.

The 240 Series is a high quality, low maintenance line of garage doors designed to add distinction to any home. Experience the look of deeply embossed wood grain with the strength and durability of 24 gauge galvanized steel. The 240 Series offers the look of wood without the worry of warping, cracking, or rotting.

The 240 Series carries a Limited Lifetime Warranty as well as a full range of options including glazing, pre-finished color, and window style. Also available is an upgrade to energy efficient insulation with the 241L, 246L, 247L and 248L models. Adding beauty and value to your home has never been so easy!



# 240 & 258 Panel Options



241/241L\* Flush Window Options: p 21-23



246/246L\* Carriage House Panel Window Options: p 23



247/247L\* Ranch Panel Window Options: p 21



248/248L\* Raised Panel 258/258L\* Window Options: p 22

## 240 & 258 Basic Colors



Polar White



Sandstone





258 in white with cascade windows

<sup>\*</sup> L indicates energy efficient insulation option

# Window Options



Models 610, 670, 710, 770 Models **2010**, **2070** 1/8" Tempered 1/8" Tempered, 1/8" Tempered Frosted 1/2" Insulated 1/8" Tempered Frosted 1/2" Insulated, 1/2" Insulated Frosted 1/2" Insulated Frosted Cascade Cathedral Colonial Plain Prairie Sherwood Sunburst

Models 241, 247, 247L

# Window Options Cont.

Models 241, 248, 248L, 258, 258L Models 610, 680, 690, 710, 780,790 Models **2010**, **2080**, **2090** Models 241, 246, 246L Models **610**, **660**, **710**, **760** Models **2010**, **2060** 1/8" DSB, 1/8" DSB Frosted 1/8" DSB, 1/8" DSB Frosted 1/2" Insulated, 1/2" Insulated Frosted 1/8" Tempered, 1/8" Tempered Frosted 1/8" Tempered, 1/8" Tempered Frosted 1/2" Insulated, 1/2" Insulated Frosted 1/2" Insulated, 1/2" Insulated Frosted 1/2" Insulated, 1/2" Insulated Frosted Cascade Cathedral Colonial (Not available in 248 and 258 models) St. Edward Prairie Sherwood **TL Lites** Models 610, 612, 710, 712, 2010, 2012 1/2" insulated Sunset TL Lite 25" x 12" Small TL Lite 24" x 6"

3-Pane

3-Pane Single Arch

3-Pane Double Arch

6-Pane Single Arch

6-Pane Double Arch

6-Pane

# Panel Options

# Color Options





12 V-Groove



60 Carriage House Panel



70 Ranch Panel



80 Raised Panel



90 Sculptured Raised Panel

## Weather Seal and Wind Load



All Haas garage doors include a heavy vinyl bottom weather seal that seals out the elements and repels the most hostile weather conditions.

Haas garage doors are available in a wide range of design pressures for wind load requirements. Contact your local Haas Door dealer for more information about wind load requirements in your area.

# Accessories

Optional decorative hardware is available on all models



Hinges (optional)

Handles (standard on 2060 760 660 246)



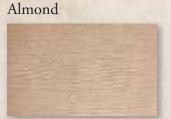
Black nylon, white nylon, 10 ball steel roller



Powder Coated Hardware Options

## Basic Colors (240 & 258 series)









## Standard Colors

Polar White





Almond



Sandstone



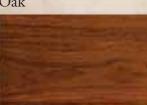






# Premium Colors

Oak











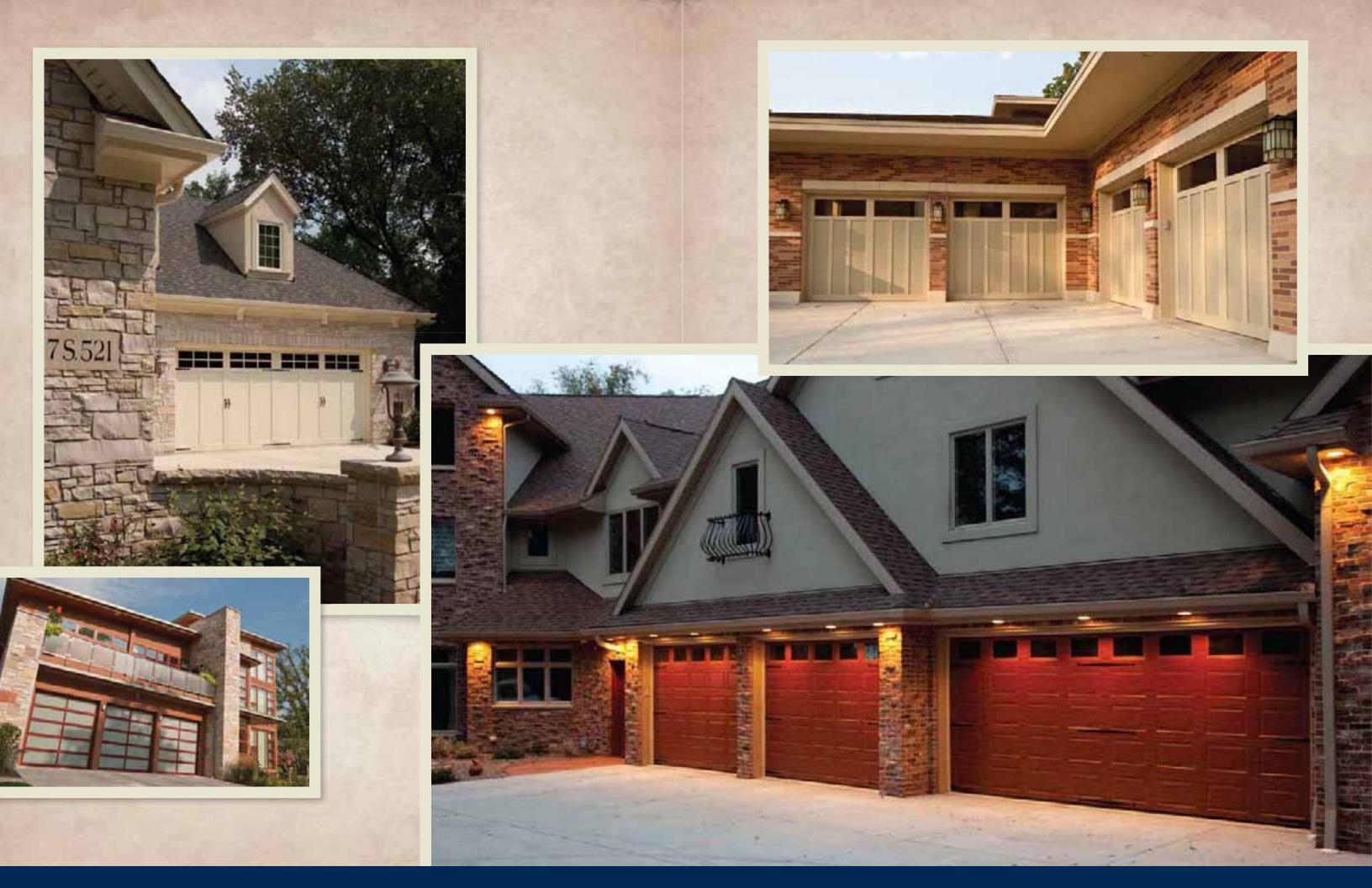
Kynar<sup>®</sup> Brown





# Unique Paint System

All Haas steel garage doors include a three-tier, corrosion resistant protective finish with a polyurethane prime and a durable polyester finish coat on the interior and exterior. Haas Door's paint thickness is one of the highest in the industry.



# Haas Door is Committed to Quality.

As a member of the Door and Access Systems Manufacturers Association (DASMA), Haas Door is committed to industry standards for quality and safety. In addition to these guidelines, Haas Door has developed its own quality assurance procedures.

Each raw material used in the manufacturing process is inspected daily for quality assurance. Steel used on the inside and outside skins is checked for accuracy in thickness and finish. The insulation material, a high density CFC free polyurethane foam, is tested continuously on each production line to insure that the correct density, blend of material, cure time and calculated R-values are achieved.

Samples of manufactured doors are tested for quality and durability. Doors are cycled tens of thousands of times to test the performance and endurance of the sections, hinges, springs, cables, rollers, bottom seals, and track. Strength is measured using two separate tests. Individual sections are subjected to a dead load test and complete doors are wind load tested. This ensures that Haas garage doors will meet wind load requirements for building codes across the country.

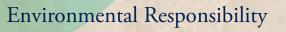
Haas continues to perform testing outside of the manufacturing facility, as both prototype and current doors are installed in various locations and monitored for durability. External labs are also used to test specific components to ensure quality standards.

The final layer of quality assurance for customers comes in the form of a Limited Lifetime Warranty on all Haas garage doors. Quality people and quality products are what make Haas Door the best garage door manufacturer in the industry. Open the door to endless possibilities!









Haas Door Company manufactures all garage doors in the U.S. and is committed to providing quality products that are safe for our customers and to the environment. Haas garage doors are made from steel that contains 80% recycled material. A plastic thermal break, made with recycled materials, separates each door section to eliminate metal-to-metal contact and the transfer of temperature. Haas also uses CFC-free polyurethane insulation, which results in some of the most energy-efficient doors on the market. Good for the environment, and saves energy!

Haas Door has also implemented an ongoing improvement plan to gain efficiency and reduce waste, including a recycling program for scrap metal, cardboard and plastic. Many suppliers are regional, which minimizes fuel costs and material packaging is reused or recycled whenever possible.



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